

# Scalable Synthesis of n-PBDF- a solution processable, highly conductive, n-doped conducting polymer

**A selenium-catalyzed, scalable route to high-conductivity n-PBDF for printable electronics and sensors.**

Researchers at Purdue University have developed cost-effective and scalable methods for the polymerization of n-doped poly(benzodifurandione) (n-PBDF) utilizing new catalysts. Unlike other n-type conducting polymers, which are usually poorly conductive and highly unstable, n-PBDF shows excellent electrical, electronic, optical and electrochemical properties, as well as solution processability and thin film durability. However, existing methods for the synthesis of n-PBDF are hampered by the high cost of oxidative reagents used, slow dialysis processes, or poor scalability of the polymerization when utilizing copper. Purdue researchers have developed a new synthetic method using a cost effective and efficient selenium-based catalyst enabling industrial production of n-PBDF. With their innovative new synthesis methods, these researchers have opened the door for wider use in large-scale production of cost-effective conductive ink. This ink will have applications in printed electronics and beyond, including energy storage, sensors, and bioelectronics.

## Technology Validation:

The polymerization reaction shows high conversion (> 99%) of the starting material monomer, verified using  $^1\text{H}$  and  $^{13}\text{C}$  NMR. When measured with the four-point probe method, the polymer was shown to display electrical conductivity above  $5000 \text{ S cm}^{-1}$ . In addition, Dynamic Light Scattering measurements were used to characterize the polymer hydrodynamic diameter, and time-dependent ultraviolet-“visible”-near infrared absorption measurements were conducted to determine reaction time for the polymerization of monomer. Finally, scalability was demonstrated via scale up reactions and spin casting of the n-PBDF as a polymer ink onto a glass substrate.

**Technology ID**

2024-MEI-70456

## Category

Chemicals & Advanced  
Materials/Specialty &  
Performance Chemicals  
Chemicals & Advanced  
Materials/Polymer Science &  
Smart Materials  
Computing/Photonic & Optical  
Computing Technologies

## Further information

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**Advantages:**

- n-type conductor
- Low-cost
- High conductivities
- Non-toxic
- High yield
- Easily processable (simple, fast purification)
- Scalable (large area films fabricated)

**Applications:**

- Optoelectronics
- Printable electronics
- Energy storage
- Sensors
- Bioelectronics

**Publications:**

"Selenium Dioxide Catalyzed Polymerization of N-doped Poly(benzodifurandione) (n-PBDF) and Its Derivatives." Dr. Guangchao Liu, Hsuan-Hao Hsu, Dr. Sanket Samal, Dr. Won-June Lee, Dr. Zhifan Ke, Dr. Liyan You, Prof. Brett M. Savoie, Prof. Jianguo Mei. Angewandte Chemie, 22 October 2024. <https://doi.org/10.1002/anie.202418668>.

**TRL:** 4

**Intellectual Property:**

Provisional-Gov. Funding, 2024-07-18, United States

Provisional-Gov. Funding, 2024-11-19, United States

PCT-Gov. Funding, 2025-06-10, WO

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